



LOOSE FACE POWDER WITH ECOSOFT 608

<u>Product Name</u>	<u>INCI Name</u>	<u>%W/W</u>	<u>Supplier</u>
Phase A			
Talc Micro Ace P-2	Talc	44.04	Presperse LLC
Unipure Red LC381 Oxide	Iron Oxide	0.73	Sensient LCW
Unipure Yellow LC 182 Oxide	Iron Oxide	1.23	Sensient LCW
Unipure Black LC989	Iron Oxide	0.65	Sensient LCW
Phase B			
Sericite SL-012	Mica (& Methicone	5.00	Presperse LLC
EcoSoft™ 608			
Talc Micro Ace P-2	Polylactic Acid Talc	10.00 30.00	Micro Powders, Inc. Presperse LLC
Phase C			
Dermol 258	C12-C15 Alkyl Octanoate	1.75	ALZO Intl.
BHT	Butylated hydroxytoluene	0.05	N/A
Barguard CP Sci.	Caprylyl Glycol, Phenoxyethanol, Hexylene Glycol	0.75	Paradigm Research
Phase D			
Prestige Sun Gold	Mica (&) Titanium Dioxide (&) Iron Oxide	4.00	Eckart
Prestige Fire Red	Mica (&) Iron Oxide	1.30	Eckart
Prestige Obsidian	Mica (&) Titanium Dioxide (&) Ferric Ferrocyanide (&) Carmine (&) Iron Oxide	0.50	Eckart

Procedure

1. Combine ingredients of Phase A (in the order listed) and pass through the micropulverizer twice.
2. Draw down powder phase to check for color streaking. If needed, re-pulverize to ensure uniformity of phase/color.
3. Add Phase B materials to Phase A. Blend well until evenly dispersed.
4. Pre-mix Phase C materials. (NOTE: Slight heat may be required to ensure that the BHT is dissolved in the phase. DO NOT heat above 40 degrees C).
5. Add Phase C and blend well until evenly dispersed.
6. Add Phase D materials and blend well until evenly dispersed.