



### LIPSTICK WITH MICROPOLY 220

<u>Product Name</u>	<u>INCI Name</u>	<u>%W/W</u>	<u>Supplier</u>
<b>Phase A</b>			
Lipstick Base		52.50	N/A
<b>Phase B</b>			
D&C Red 6 Ba Lake (33%) in C.O.	Castor (Ricinus Communis) Oil (&) Red No. 6 Lake	5.00	N/A
D&C Red 7 Ca Lake (33%) in C.O.	Castor (Ricinus Communis) Oil (&) Red No. 7 Lake	6.00	N/A
D&C Red 27 Lake (30%) in C.O.	Castor (Ricinus Communis) Oil (&) Red No. 27 Lake	3.00	N/A
<b>Phase C</b>			
<b>Micropoly 220</b>	Polyethylene	1.50	<b>Micro Powders, Inc.</b>
<b>Phase D</b>			
Liponate TDTM	Tridecyl Trimellitate	32.00	Lipo Chemicals
<b>Lipstick Base</b>			
Beeswax (White)	Beeswax	15.24	N/A
Candellila Wax	Candellila Wax	5.71	N/A
Carnauba Wax	Carnauba	12.38	N/A
Permethyl® 102A	Isoeicosane	11.43	Presperse LLC
Permethyl® 104A	Polyisobutene	7.62	Presperse LLC
Ceraphyl 368	Octyl Palmitate	20.95	ISP
Liponate TDTM	Tridecyl Trimellitate	19.05	Lipo Chemicals
Liponate 2-DH	PEG-4 Diheptanoate	7.62	Lipo Chemicals

#### Procedure

1. Charge Phase A into a suitable vessel. Heat to 80°C.
2. Add Phase B, mix until uniform.
3. Add Phase C, mix until uniform.
4. Add Phase D, mix until uniform.
5. Pour into suitable mold at 75-80°C.

