



LIPSTICK WIITH MICROEASE 1132

<u>Product Name</u>	<u>INCI Name</u>	<u>%W/W</u>	<u>Supplier</u>
Phase A			
Beeswax (white)	Beeswax	9.00	Hansotech, Inc.
Candellila Wax	Candellila Wax	5.00	Frank B. & Ross Co., Inc.
Carnauba Wax	Carnauba Wax	7.00	Strahl & Pitsch, Inc.
Permethyl® 102A	Isoeicosane	6.00	Presperse LLC
Permethyl® 104A	Polyisobutene	3.50	Presperse LLC
Liponate IPP	Isopropyl Palmitate	12.00	Lipo Chemicals
Liponate TDTM	Tridecyl Trimellitate	10.00	Lipo Chemicals
Liponate 2-DH	Peg-Diheptanoate	4.00	Lipo Chemicals
Ceraphyl 368	Octyl Palmitate	9.35	ISP
Lipovol CO	Castor Oil	21.00	Lipo Chemicals
Phase B			
Microease 1132	Synthetic Wax	2.00	Micro Powders, Inc.
Phase C			
Propylparaben	Propylparaben	0.10	ISP
Tenox BHA	BHA	0.05	Eastman Chemicals
Sericite PHN	Mica	1.00	Presperse LLC
Spheron® P-1500	Silica	1.50	Presperse LLC
Phase D			
Titanium Dioxide (50%) in C.O.	Titanium Dioxide (& Castor Oil	2.00	N/A
D & C Red 27 Lake (30%) in C.O. (Ricinus Comminus) Oil (&) Red 27 Lake	Castor	2.00	N/A
D & C Red 7 Ca Lake (33%) in C.O.	Castor (Ricinus Comminus) Oil (&) Red 7 Lake	3.00	N/A
Soft Tex Brown (50%) in C.O.	Castor (Ricinus Comminus) (&) Iron Oxide	1.50	N/A

Procedure

1. Charge Phase A in a suitable kettle. Heat to 80°C.
2. Add Phase B to A, mixing well while adding.
3. Add Phase C to the batch. Mix well until uniform.
4. Add Phase D to the batch. Mix well until uniform.
5. Pour into suitable molder at 75-g80°C.