



MICRO POWDERS, INC.

FACIAL SCRUB WITH ECORED 5025 & ECOSCRUB 50PC

<u>Product Name</u>	<u>INCI Name</u>	<u>%W/W</u>	<u>Supplier</u>
Phase A			
Deionized Water	Water	61.40	N/A
Glycerine	Glycerine	2.15	N/A
Brij O10-SS	Oleth-10	1.10	Croda
Triethanolamine 99%	Triethanolamine	0.90	N/A
Disodium EDTA	Disodium EDTA	0.05	N/A
Phase B			
Bronidox 1160	Phenoxyethanol	0.15	Cognis
Phase C			
Carbopol 980 (2% Aq. Solution w/ Phenoxyethanol)	Water & Carbomer & Phenoxyethanol	32.25	N/A
Phase D			
EcoRed 5025	Polylactic Acid & Red 40 Lake	0.4	Micro Powders, Inc.
Ecoscrub 50PC	Polylactic Acid	1.6	Micro Powders, Inc.

Procedure

1. Heat Phase A to 75°C.
2. When the batch reaches 75°C, start to cool.
3. At 60°C, add Phase B. Continue to cool.
4. Add Phase C to Phase AB slowly. As the batch starts to thicken, switch to sweep agitation. Mix until homogeneous. Continue to cool.
5. At 30°C, add Phase D to Phase A-B-C. Mix until homogeneous.